



SANDHYA ENTERPRISES

AN ISO 9001:2015 Certified Company

Address: 5-24-1223/8/1, Ambedkar Nagar, Gajularamaram, Hyderabad – 500055.

AN ISO 9001:2015 Certified Company

Contact No: 9652998932

GSTIN: 36GNLPS1299P1ZS

Email: sandhyaprises@gmail.com

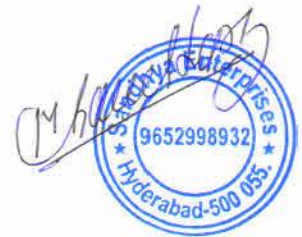
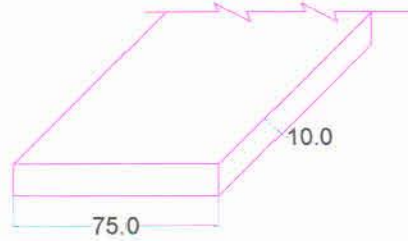
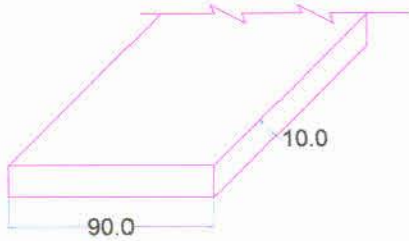
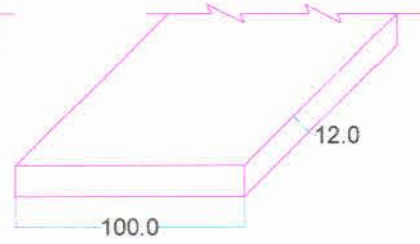
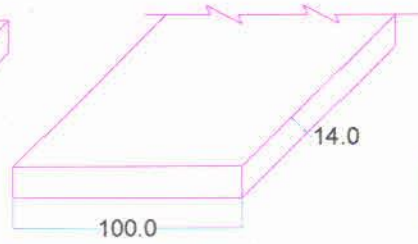
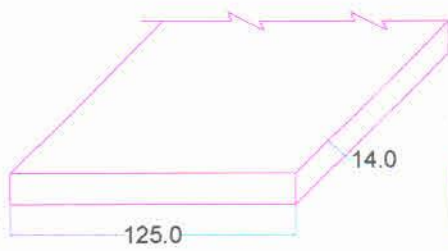
Website: www.sandhyaflex.com

WhatsApp: 9652998932


YouTube: www.youtube.com/c/SANDHYAENTERPRISES

Website: <http://www.sandhyaflex.com/pvc-water>

Request a Quote: <https://www.sandhyaflex.com/contactus-1.php>



S.NO	TESTS	Permissible Limits as per IS:11855-1986 Specification	Relevant code for testing procedure/method
1	Physical Properties-Before Ageing		
	Hardness Test	60 to 70 Shore A	IS:3400(Part II)
	Tensile Strength	14.5 N/MM ² (Min)	IS:3400(Part I)
	Elongation at Break	450%(min)	IS:3400(Part I)
2	Water Absorbtion	10% (max)	IS:3400(Part VI)
3	Polymer Percentage	70%(min)	IS:3400(Part XXII)
4	Polymer	(NR)	ASTM D297
5	Physical Properties - After Ageing @ 70o C for 48 Hours		
	Changing in Tesile Stregh %	+20%(Max)	IS:3400(Part IV)
	Change in Tensile Strength %	-20%(Max)	IS:3400(Part IV)
	Change in Elongation at Break	-20%(Max)	IS:3400(Part IV)

TITLE:	DRAWING NO:	DRAWN BY:	 SANDHYA ENTERPRISES HYDERABAD
BOTTOM DAM GATE SEAL	SE/BDGRS/W75-125/T10-14	MD. RAHMATH ALI (B.TECH CIVIL ENG)	
		CHECKED BY:	
		MITHILESH CHOUDHARY	