



SANDHYA ENTERPRISES

AN ISO 9001:2015 Certified Company

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PVC WATER STOPPER AS PER IS:15058

Make: "SANDHYAFEX"

S. No	Tests	IS:15058-2002 Specification Clause Number	Permissible Limits as per IS:15058-2002 Specification	Relevant Code for Testing Procedure/Method
1	Physical Properties - Before Ageing			
	Hardness Test	Cl.3.2	65 Shore A (min)	IS : 3400 (Part II)
	Tensile Strength	Cl.3.2	13.8 MPa (Min)	IS : 3400 (Part I)
	Elongation at Break	Cl.3.2	285% (Min)	IS : 3400 (Part I)
2	Water Absortion	Cl.3.2	0.6% (max)	IS : 3400 (Part VI)
3	Cold Bend Test at -25°C	Cl.3.2	Should be no any crack	IS : 9766
4	Accelarted Extraction Test			
	Tensile Strength	Cl.3.2	10.3 MPa (Min)	IS : 3400 (Part IV)
	Elongation at Break	Cl.3.2	280% (Min)	IS : 3400 (Part IV)
5	Stability in effect of alkalies test			
	a. Weight increase at 7days	Cl.3.2	0.25 % (Max)	IS : 3400 (Part IV)
	b. Weight decrease at 7days	Cl.3.2	0.10 % (Max)	IS : 3400 (Part IV)
	c. Change in Hardness at 7 days	Cl.3.2	± 5 Shore (Max)	IS : 3400 (Part IV)
	d. Weight increase at 28days	Cl.3.2	0.40 % (Max)	IS : 3400 (Part IV)
	e. Weight decrease at 28days	Cl.3.2	0.30 % (Max)	IS : 3400 (Part IV)
	f. Dimension Change			
	Change in Elongation at Break in %	Cl.3.2	± 1% (Max)	IS : 3400 (Part IV)







PVC Water Stopper Black Color

S.No	Size	Mtr/Roll	Wt	Price
1	6" (150mm) x 5mm	25	28Kgs	42/Mtr
2	6" (150mm) x 6mm	25	32Kgs	56/Mtr
3	6" (150mm) x 8mm	25	52Kgs	77/Mtr
5	9" (230mm) x 5mm	25	50Kgs	70/Mtr
6	9" (230mm) x 6mm	25	65Kgs	91/Mtr
7	9" (230mm) x 8mm	25	90Kgs	130/Mtr
6	9" (230mm) x 10mm	25	95Kgs	150/Mtr
7	12" (305mm) x 8mm	25	106Kgs	170/Mtr
8	12" (305mm) x 10mm	25	140kgs	210/Mtr
9	12" (305mm) x 12mm	25	165Kgs	260/Mtr

PVC Water Stopper White Color

S.No	Size	Mtr/Roll	Wt. /Roll	S. Prise (Med.)
1	6" (150mm) x 5mm	25	35Kgs	91/Mtr
2	6" (150mm) x 6mm	25	45Kgs	117/Mtr
3	6" (150mm) x 8mm	25	65Kgs	156/Mtr
4	9" (230mm) x 5mm	25	60Kgs	160/Mtr
5	9" (230mm) x 6mm	25	75Kgs	190/Mtr
6	9" (230mm) x 8mm	25	105Kgs	270/Mtr
7	12" (305mm) x 8mm	25	116Kgs	300/Mtr
8	12" (305mm) x 12mm	25	175Kgs	425/Mtr

